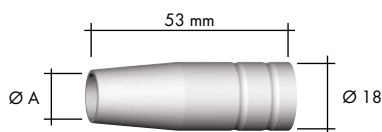


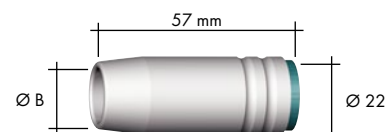
MB EVO PRO 15, MB EVO PRO 25

Pièces d'usure

MB EVO PRO 15

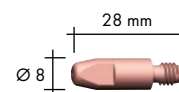
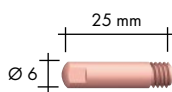


MB EVO PRO 25



Buse gaz (UC=10)

	Ø A		Ø B	
Cylindrique	Ø 16	145.0041	Ø 18	145.0042
Conique	Ø 12	145.0075 ¹	Ø 15	145.0076 ²
Très conique	Ø 9,5	145.0123	Ø 11,5	145.0124



Tube-contact (UC=10)

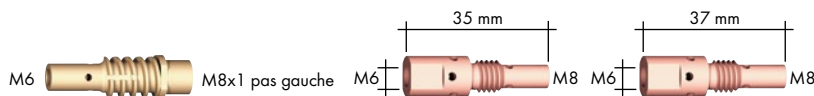
		M6	M6
E-Cu	Ø 0,6	140.0008	-
	Ø 0,8	140.0059	140.0051
	Ø 1,0	140.0253	140.0242
	Ø 1,2	-	140.0379
E-Cu pour alu	Ø 0,8	141.0002	141.0001
	Ø 1,0	141.0007	141.0006
	Ø 1,2	-	141.0010
CuCrZr	Ø 0,6	140.0855	-
	Ø 0,8	140.0062 ¹	140.0054
	Ø 1,0	140.0256	140.0245 ²
	Ø 1,2	-	140.0382

Ressort de maintien de buse (UC=10)



	002.0058 ¹	003.0013 ²
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Support buse gaz (UC=1) / Support tube-contact (UC=10)



M6	002.0078 ¹	142.0001 ²	142.0267
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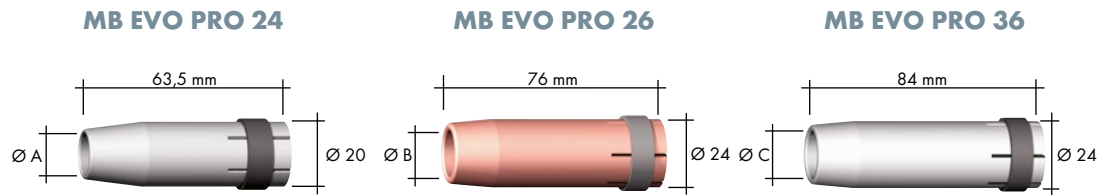
Gaine		3 m	4 m	5 m	
acier	Gaine	Ø 0,6	124.0011	124.0012	124.0015
	guide-fil	Ø 0,8	124.0011 ¹	124.0012 ¹	124.0015 ¹
		Ø 1,0	124.0026 ²	124.0031 ²	124.0035 ²
		Ø 1,2	124.0026	124.0031	124.0035
alu	Gaine	Ø 0,6	126.0005	126.0008	126.0011
	guide-fil	Ø 0,8	126.0005	126.0008	126.0011
		Ø 1,0	126.0021	126.0026	126.0028
		Ø 1,2	126.0021	126.0026	126.0028
inox	Gaine	Ø 0,6	127.0002	127.0003	127.0004
	guide-fil	Ø 0,8	127.0002	127.0003	127.0004
		Ø 1,0	127.0005	127.0007	127.0008
		Ø 1,2	127.0005	127.0007	127.0008

¹ Livré en version standard pour les torches complètes MB EVO PRO 15.

² Livré en version standard pour les torches complètes MB EVO PRO 25.

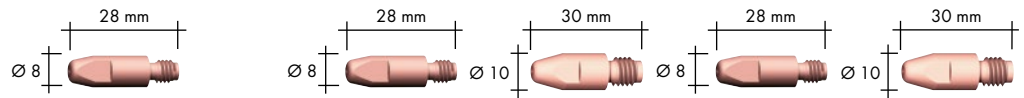
MB EVO PRO 24, MB EVO PRO 26, MB EVO PRO 36

Pièces d'usure



Buse gaz (UC=10)

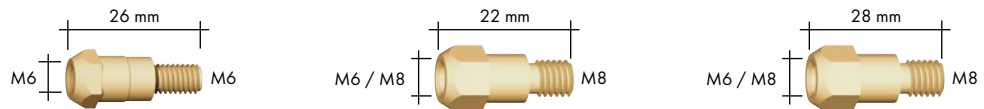
	Ø A		Ø B		Ø C	
Cylindrique	Ø 17	145.0047	Ø 20	145.0051	Ø 19	145.0045
Conique	Ø 12,5	145.0080 ¹	Ø 16	145.0085 ²	Ø 16	145.0078 ³
Très conique	Ø 10	145.0128	Ø 14	145.0132	Ø 12	145.0126



Tube-contact (UC=10)

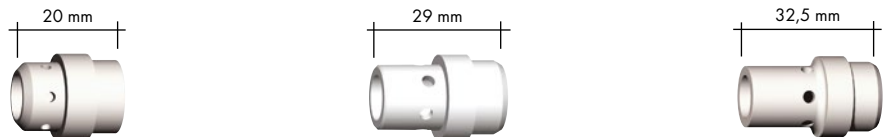
		M6	M6	M8	M6	M8
E-Cu	Ø 0,8	140.0051	140.0051	140.0114	140.0051	140.0114
	Ø 1,0	140.0242	140.0242	140.0313	140.0242	140.0313
	Ø 1,2	140.0379	140.0379	140.0442	140.0379	140.0442
E-Cu pour alu	Ø 0,8	141.0001	141.0001	141.0003	141.0001	141.0003
	Ø 1,0	141.0006	141.0006	141.0008	141.0006	141.0008
	Ø 1,2	141.0010	141.0010	141.0015	141.0010	141.0015
CuCrZr	Ø 0,8	140.0054	140.0054	140.0117	140.0054	140.0117
	Ø 1,0	140.0245 ¹	140.0245 ²	140.0316	140.0245	140.0316
	Ø 1,2	140.0382	140.0382	140.0445	140.0382	140.0445 ³

Support tube-contact (UC=10)



M6	142.0003 ¹	142.0007 ²	142.0005
M8	-	142.0082	142.0020 ³

Diffuseur gaz (UC=10)






Standard	012.0183 ¹	018.0116 ²	014.0261 ³
Haute température	-	-	014.0026
Céramique	-	018.0141	014.0023

Gaine

3 m

4 m

5 m

	Gaine	Ø 0,8	124.0011	124.0012	124.0015
	guide-fil	Ø 1,0	124.0026 ^{1, 2}	124.0031 ^{1, 2}	124.0035 ^{1, 2}
	acier	Ø 1,2	124.0026 ³	124.0031 ³	124.0035 ³
	Gaine	Ø 0,8	126.0005	126.0008	126.0011
	guide-fil	Ø 1,0	126.0021	126.0026	126.0028
	alu	Ø 1,2	126.0021	126.0026	126.0028
	Gaine	Ø 0,8	127.0002	127.0003	127.0004
	guide-fil	Ø 1,0	127.0005	127.0007	127.0008
	inox	Ø 1,2	127.0005	127.0007	127.0008

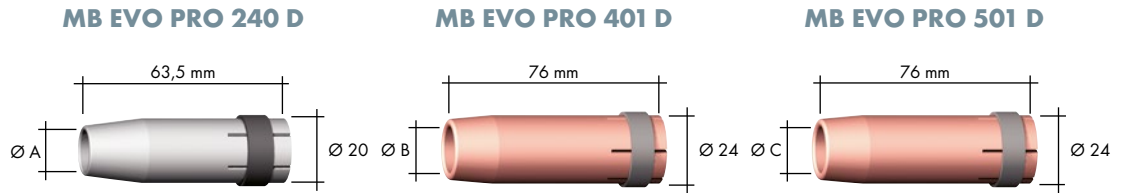
¹ Livré en version standard pour les torches complètes MB EVO PRO 24.

² Livré en version standard pour les torches complètes MB EVO PRO 26.

³ Livré en version standard pour les torches complètes MB EVO PRO 36.

MB EVO PRO 240, MB EVO PRO 401 D / 501 D

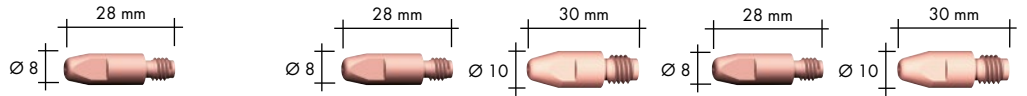
Pièces d'usure



Buse gaz (UC=10)

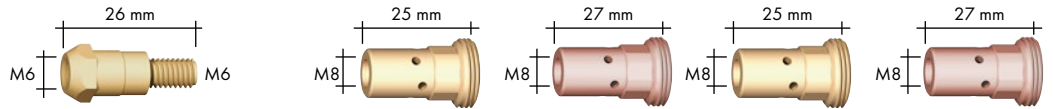
	Ø A		Ø B		Ø C	
Cylindrique	Ø 17	145.0047	Ø 20	145.0051	Ø 20	145.0051
Conique	Ø 12,5	145.0080 ¹	Ø 16	145.0085 ²	Ø 16	145.0085 ²
Très conique	Ø 10	145.0128	Ø 14	145.0132	Ø 14	145.0132

Tube-contact (UC=10)



		M6	M6	M8	M6	M8
E-Cu	Ø 0,8	140.0051	140.0051	140.0114	140.0051	140.0114
	Ø 1,0	140.0242	140.0242	140.0313	140.0242	140.0313
	Ø 1,2	140.0379	140.0379	140.0442	140.0379	140.0442
	Ø 1,6	-	140.0555	140.0587	140.0555	140.0587
E-Cu pour alu	Ø 0,8	141.0001	141.0001	141.0003	141.0001	141.0003
	Ø 1,0	141.0006	141.0006	141.0008	141.0006	141.0008
	Ø 1,2	141.0010	141.0010	141.0015	141.0010	141.0015
	Ø 1,6	-	141.0020	141.0022	141.0020	141.0022
CuCrZr	Ø 0,8	140.0054	140.0054	140.0117	140.0054	140.0117
	Ø 1,0	140.0245 ¹	140.0245	140.0316	140.0245	140.0316
	Ø 1,2	140.0382	140.0382	140.0445 ²	140.0382	140.0445 ²
	Ø 1,6	-	140.0558	140.0590	140.0558	140.0590

Support tube-contact (UC=10)



M6	142.0003 ¹	142.0008	-	142.0008	-
M8	-	142.0022	142.0201 ²	142.0022	142.0201 ²

Diffuseur gaz (UC=10)



Standard	012.0183 ¹	030.0145 ²	030.0145 ²
Haute température	-	030.0037	030.0037
Céramique	-	030.0190	030.0190

Gaine

3 m

4 m

5 m

Gaine guide-fil acier	Ø 0,8	124.0137	124.0138	124.0139
	Ø 1,0	124.0111 ¹	124.0112 ¹	124.0113 ¹
	Ø 1,2	124.0111 ²	124.0112 ²	124.0113 ²
	Ø 1,6	124.0114	124.0115	124.0116
Gaine guide-fil alu	Ø 0,8	126.0005	126.0008	126.0011
	Ø 1,0	126.0021	126.0026	126.0028
	Ø 1,2	126.0021	126.0026	126.0028
	Ø 1,6	126.0039	126.0042	126.0045
Gaine guide-fil inox	Ø 0,8	127.0002	127.0003	127.0004
	Ø 1,0	127.0005	127.0007	127.0008
	Ø 1,2	127.0005	127.0007	127.0008
	Ø 1,6	127.0010	127.0012	127.0013

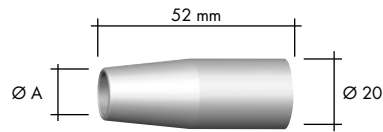
¹ Livré en version standard pour les torches complètes MB EVO PRO 240 D.

² Livré en version standard pour les torches complètes MB EVO PRO 401 D / 501 D.

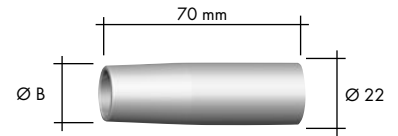
ABIMIG® A T 155, ABIMIG® A T 255

Pièces d'usure

ABIMIG® A T 155

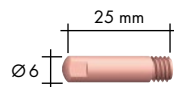


ABIMIG® A T 255

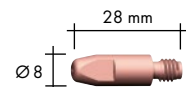


Buse gaz

	Ø A		Ø B	
Conique	Ø 12	145.D001*	Ø 16	145.D011*
Conique à isolement prolongé	Ø 12	145.D205	Ø 16	145.D195
Cylindrique	Ø 17	145.D003	Ø 18	145.D014



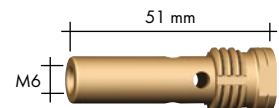
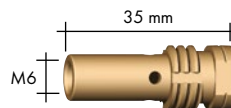
M6



M6

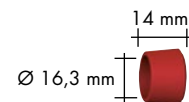
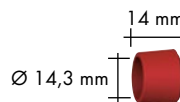
Tube-contact

Fil acier	Ø 0,8	140.0059*	140.0051
	Ø 1,0	140.0253	140.0242*
	Ø 1,2	-	140.0379
Fil alu	Ø 0,8	141.0002	141.0001
	Ø 1,0	141.0007	141.0006
	Ø 1,2	-	141.0010
Fil inox	Ø 0,8	140.0062	140.0054
	Ø 1,0	140.0256	140.0245
	Ø 1,2	-	140.0382



Support tube-contact

M6	006.D719*	004.D624*
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Bague de protection

	767.D607*	767.D637*
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Gaine

3 m

4 m

5 m

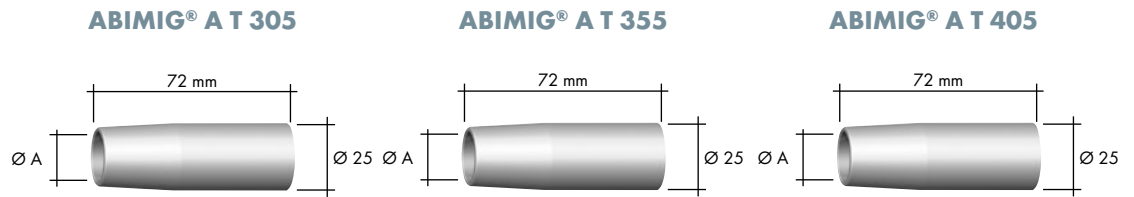
Fil acier	Ø 0,8	124.0011	124.0012	124.0015
	Ø 1,0	124.0026	124.0031	124.0035
	Ø 1,2	124.0026	124.0031	124.0035
Fil alu	Ø 0,8	126.0005	126.0008	126.0011
	Ø 1,0	126.0021	126.0026	126.0028
	Ø 1,2	126.0021	126.0026	126.0028
Fil inox	Ø 0,8	127.0002	127.0003	127.0004
	Ø 1,0	127.0005	127.0007	127.0008
	Ø 1,2	127.0005	127.0007	127.0008



* 1er équipement standard

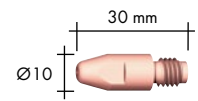
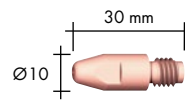
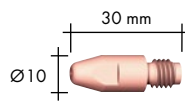
ABIMIG® A T 305, ABIMIG® A T 355, ABIMIG® A T 405

Pièces d'usure



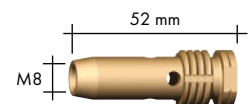
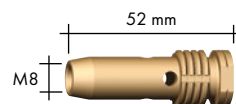
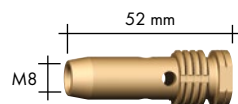
Buse gaz

	Ø A		Ø A		Ø A	
Conique	Ø 18	145.D021*	Ø 18	145.D021*	Ø 18	145.D021*
Conique à isolement prolongé	Ø 18	145.D194	Ø 18	145.D194	Ø 18	145.D194
Cylindrique	Ø 21	145.D024	Ø 21	145.D024	Ø 21	145.D024



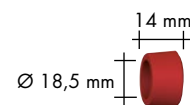
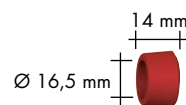
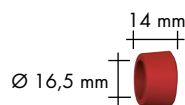
Tube-contact

		M8	M8	M8
Fil acier	Ø 0,8	140.0114*	-	-
	Ø 1,0	140.0313	140.0313*	140.0313
	Ø 1,2	140.0442	140.0442	140.0442*
	Ø 1,6	-	140.0587	140.0587
Fil alu	Ø 0,8	141.0003	-	-
	Ø 1,0	141.0008	141.0008	141.0008
	Ø 1,2	141.0015	141.0015	141.0015
	Ø 1,6	-	141.0022	141.0022
Fil inox	Ø 0,8	140.0117	-	-
	Ø 1,0	140.0316	140.0316	140.0316
	Ø 1,2	140.0445	140.0445	140.0445
	Ø 1,6	-	140.0590	140.0590



Support tube-contact

M8	014.D745*	014.D745*	014.D745*
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Bague de protection

	767.D668	767.D668	015.D080
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Gaine

		3 m	4 m	5 m	3 m	4 m	5 m
Fil acier	Ø 0,8	124.0011	124.0012	124.0015	-	-	-
	Ø 1,0	124.0026	124.0031	124.0035	124.D113	124.D114	124.D115
	Ø 1,2	124.0026	124.0031	124.0035	124.D116	124.D117	124.D118
	Ø 1,6	124.0041	124.0042	124.0044	124.D119	124.D120	124.D121
Fil alu	Ø 0,8	126.0005	126.0008	126.0011	-	-	-
	Ø 1,0	126.0021	126.0026	126.0028	-	-	-
	Ø 1,2	126.0021	126.0026	126.0028	-	-	-
	Ø 1,6	126.0039	126.0042	126.0045	-	-	-
Fil inox	Ø 0,8	127.0002	127.0003	127.0004	-	-	-
	Ø 1,0	127.0005	127.0007	127.0008	-	-	-
	Ø 1,2	127.0005	127.0007	127.0008	-	-	-
	Ø 1,6	127.0010	127.0012	127.0013	-	-	-

* 1er équipement standard

ABIMIG® 555D GRIP, ABIMIG® 555D TS GRIP, ABIMIG® 605D GRIP

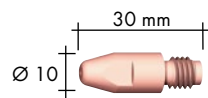
Pièces d'usure



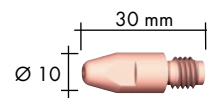
Buse gaz

	Ø A		Ø B		Ø C	
Conique	Ø 16	145.0085*	Ø 16	145.0708	Ø 17	145.0669*
Cylindrique	Ø 20	145.0051	Ø 20	145.0709	Ø 20	145.0678
Très conique	Ø 14	145.0132	-	-	-	-
Bague maintien de buse	-	-	-	-	-	766.1070

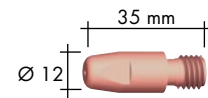
Tube-contact



M8



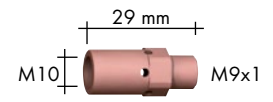
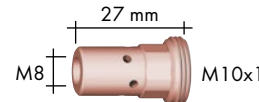
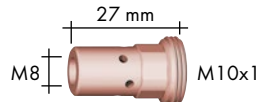
M8



M10

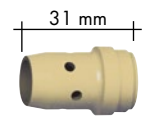
		M8	M8	M10
Fil acier	Ø 1,0	140.0313	140.0313	140.0348
	Ø 1,2	140.0442*	140.0442*	140.0481*
	Ø 1,6	140.0587	140.0587	140.0616
Fil alu	Ø 1,0	141.0008	141.0008	-
	Ø 1,2	141.0015	141.0015	-
	Ø 1,6	141.0022	141.0022	-
Fil inox	Ø 1,0	140.0316	140.0316	-
	Ø 1,2	140.0445	140.0445	-
	Ø 1,6	140.0590	140.0590	-

Support tube-contact



	M8	M8	M10
CuCrZr	142.0201*	142.0201*	142.0202*

Diffuseur



	28 mm	28 mm	31 mm
Standard	030.0145*	030.0145*	-
Haute température	030.0037	030.0037	-
Standard long life	-	-	766.0518*

Gaine

3 m

4 m

5 m

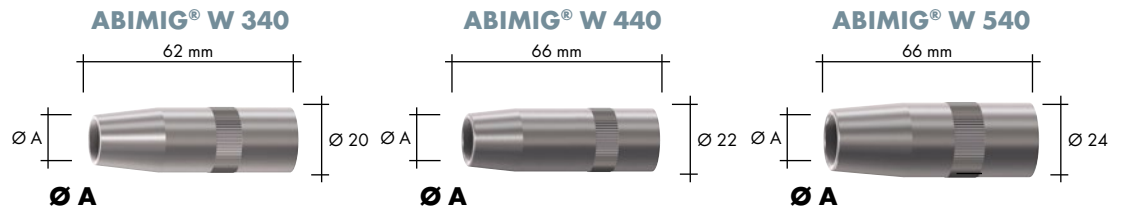


		3 m	4 m	5 m
Fil acier	Ø 1,0	124.0026	124.0031	124.0035
	Ø 1,2	124.0026	124.0031	124.0035
	Ø 1,6	124.0041	124.0042	124.0044
Fil alu	Ø 1,0	126.0021	126.0026	126.0028
	Ø 1,2	126.0021	126.0026	126.0028
	Ø 1,6	126.0039	126.0042	126.0045
Fil inox	Ø 1,0	127.0005	127.0007	127.0008
	Ø 1,2	127.0005	127.0007	127.0008
	Ø 1,6	127.0010	127.0012	127.0013

* 1er équipement standard

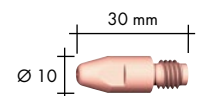
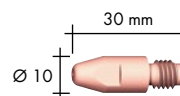
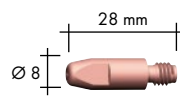
ABIMIG® W 340, ABIMIG® W 440, ABIMIG® W 540

Pièces d'usure



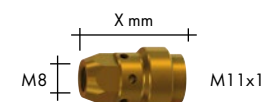
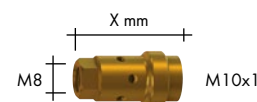
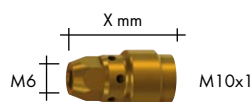
Buse gaz avec isolant¹ (UC=5)

	Ø 17	145.0740	Ø 18	145.0745	Ø 20	145.0742
Cylindrique	Ø 12,5	145.0737 ²	Ø 14,5	145.D092 ³	Ø 16	145.0735 ⁴
Très conique	Ø 10	145.0739	Ø 12	145.0746	Ø 14	145.0741



Tube-contact (UC=10)

	M6	M8	M8	
Fil acier	Ø 0,8	140.0051	140.0114	-
	Ø 1,0	140.0242	140.0313	140.0313
	Ø 1,2	140.0379	140.0442	140.0442
	Ø 1,6	-	140.0587	140.0587
Fil alu	Ø 0,8	141.0001	141.0003	-
	Ø 1,0	141.0006	141.0008	141.0008
	Ø 1,2	141.0010	141.0015	141.0015
	Ø 1,6	-	141.0022	141.0022
Fil inox	Ø 0,8	140.0054	140.0117	-
	Ø 1,0	140.0245 ²	140.0316	140.0316
	Ø 1,2	140.0382	140.0445 ³	140.0445 ⁴
	Ø 1,6	-	140.0590	140.0590



Support

tube-contact (UC=5)

	X	X	X			
Laiton	24,0	142.0241	26,0	142.0252	25,0	142.0239
	26,0	142.0242 ²	28,0	142.0253 ³	27,0	142.0240 ⁴
	-	-	31,0	142.0243	-	-
	-	-	-	-	-	-
CuCrZr	26,0	142.0274	29,5	142.0262	25,0	142.0247
	-	-	-	-	27,0	142.0248
	-	-	-	-	28,5	142.0261

Gaine

3 m

4 m

5 m

Fil acier	Ø 0,8	124.0137	124.0138	124.0139
	Ø 1,0	124.0111 ²	124.0112 ²	124.0113 ²
	Ø 1,2	124.0111 ^{3,4}	124.0112 ^{3,4}	124.0113 ^{3,4}
	Ø 1,6	124.0114	124.0115	124.0116
Fil alu	Ø 0,8	126.0005	126.0008	126.0011
	Ø 1,0	126.0021	126.0026	126.0028
	Ø 1,2	126.0021	126.0026	126.0028
	Ø 1,6	126.0039	126.0042	126.0045
Fil inox	Ø 0,8	127.0002	127.0003	127.0004
	Ø 1,0	127.0005	127.0007	127.0008
	Ø 1,2	127.0005	127.0007	127.0008
	Ø 1,6	127.0010	127.0012	127.0013



¹ L'isolant est livré avec la buse gaz mais peut être commandé séparément.

² Équipement standard ABIMIG® W 340.

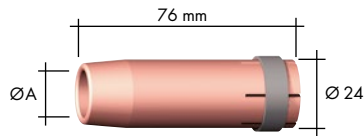
³ Équipement standard ABIMIG® W 440.

⁴ Équipement standard ABIMIG® W 540.

PUSH-PULL 401

Pièces d'usure

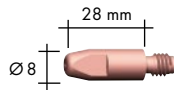
PUSH-PULL 401



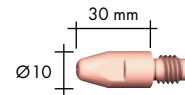
Buse gaz

Ø A

Cylindrique	Ø 20	145.0051
Conique	Ø 16	145.0085*
Très conique	Ø 14	145.0132



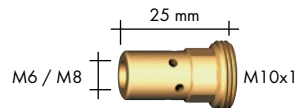
M6



M8

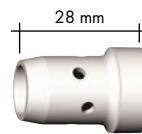
Tube-contact

		M6	M8
Fil acier	Ø 0,8	140.0051	140.0114
	Ø 1,0	140.0242	140.0313
	Ø 1,2	140.0379	140.0442*
	Ø 1,6	140.0555	140.0587
	Fil alu	Ø 0,8	141.0001
Ø 1,0		141.0006	141.0008
Ø 1,2		141.0010	141.0015
Ø 1,6		141.0020	141.0022
Fil inox		Ø 0,8	140.0054
	Ø 1,0	140.0245	140.0316
	Ø 1,2	140.0382	140.0445
	Ø 1,6	140.0558	140.0590



Support tube-contact

M6	142.0008
M8	142.0022*



Diffuseur

Standard	030.0145*
Haute température	030.0037

Gaine

8 m

Fil acier	Ø 0,8	122.0010
	Ø 1,0	122.0040
	Ø 1,2	122.0065
	Ø 1,6	122.0065
Fil alu	Ø 0,8	126.0013
	Ø 1,0	126.0030
	Ø 1,2	126.0047
	Ø 1,6	126.0047
Fil inox	Ø 0,8	127.0015
	Ø 1,0	127.0009
	Ø 1,2	127.0014
	Ø 1,6	127.0014



* 1er équipement standard